

Plant Equipment Maintenance Engineering Handbook

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Plant engineers are responsible for a wide range of industrial activities, and may work in any industry. This means that breadth of knowledge required by such professionals is so wide that previous books addressing plant engineering have either been limited to only certain subjects or cursory in their treatment of topics. The Plant Engineering Handbook offers comprehensive coverage of an enormous range of subjects which are of vital interest to the plant engineer and anyone connected with industrial operations or maintenance. This handbook is packed with indispensable information, from defining just what a Plant Engineer actually does, through selection of a suitable site for a factory and provision of basic facilities (including boilers, electrical systems, water, HVAC systems, pumping systems and floors and finishes) to issues such as lubrication, corrosion, energy conservation, maintenance and materials handling as well as environmental considerations, insurance matters and financial concerns. One of the major features of this volume is its comprehensive treatment of the maintenance management function; in addition to chapters which outline the operation of the various plant equipment there is specialist advice on how to get the most out of that equipment and its operators. This will enable the reader to reap the rewards of more efficient operations, more effective employee contributions and in turn more profitable performance from the plant and the business to which it contributes. The Editor, Keith Mobley and the team of expert contributors, have practiced at the highest levels in leading corporations across the USA, Europe and the rest of the world. Produced in association with Plant Engineering magazine, this book will be a source of information for plant engineers in any industry worldwide. * A Flagship reference work for the Plant Engineering series * Provides comprehensive coverage on an enormous range of subjects vital to plant and industrial engineer * Includes an international perspective including dual units and regulations

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

"Updated, modernized, digitized, and streamlined edition of this classic handbook which has been educating plant and facility professionals in every aspect of maintenance engineering for more than half a century"--

738 Instant Answers to Plant Operations Questions Here's a unique new nuts-and-bolts guide to the proper operation, testing, inspection, maintenance, and safety procedures for all types of plant equipment, including engines and boilers. In instant-reference question and answer format, Plant Services and Operations Handbook puts all the latest methods and measures at your fingertips, including 738 up-to-the-minute advances in: facility service functions and environmental regulations; safety in the

workplace; fire hazards and prevention; heating, process, and power boiler systems; boiler operation and maintenance; engines and turbines; electric circuits, generators, and motors; electric power and lighting; refrigeration and air conditioning; general maintenance, inspection, and administration; water supply, treatment, and disposal; pumps; air compressors; fans and blowers; and more.

Process Plant Layout, Second Edition, explains the methodologies used by professional designers to layout process equipment and pipework, plots, plants, sites, and their corresponding environmental features in a safe, economical way. It is supported with tables of separation distances, rules of thumb, and codes of practice and standards. The book includes more than seventy-five case studies on what can go wrong when layout is not properly considered. Sean Moran has thoroughly rewritten and re-illustrated this book to reflect advances in technology and best practices, for example, changes in how designers balance layout density with cost, operability, and safety considerations. The content covers the 'why' underlying process design company guidelines, providing a firm foundation for career growth for process design engineers. It is ideal for process plant designers in contracting, consultancy, and for operating companies at all stages of their careers, and is also of importance for operations and maintenance staff involved with a new build, guiding them through plot plan reviews. Based on interviews with over 200 professional process plant designers Explains multiple plant layout methodologies used by professional process engineers, piping engineers, and process architects Includes advice on how to choose and use the latest CAD tools for plant layout Ensures that all methodologies integrate to comply with worldwide risk management legislation

Rules of Thumb for Maintenance and Reliability Engineers will give the engineer the "have to have" information. It will help instill knowledge on a daily basis, to do his or her job and to maintain and assure reliable equipment to help reduce costs. This book will be an easy reference for engineers and managers needing immediate solutions to everyday problems. Most civil, mechanical, and electrical engineers will face issues relating to maintenance and reliability, at some point in their jobs. This will become their "go to" book. Not an oversized handbook or a theoretical treatise, but a handy collection of graphs, charts, calculations, tables, curves, and explanations, basic "rules of thumb" that any engineer working with equipment will need for basic maintenance and reliability of that equipment. • Access to quick information which will help in day to day and long term engineering solutions in reliability and maintenance • Listing of short articles to help assist engineers in resolving problems they face • Written by two of the top experts in the country

This revision is based primarily on the author's experience dealing with all aspects of corrosion and fouling in crude units. The Guide also reflects the Industry's consensus experiences reported at past meetings of the NACE1 STG34 Committee on Petroleum Refining and Gas Processing and the API2 Subcommittee on Corrosion and Materials. The Engineer's Guide to Plant Layout and Piping Design for the Oil and Gas Industries gives pipeline engineers and plant managers a critical real-world reference to design, manage, and implement safe and effective plants and piping systems for today's operations. This book fills a training void with complete and practical understanding of the requirements and procedures for producing a safe, economical, operable and maintainable process facility. Easy to understand for

the novice, this guide includes critical standards, newer designs, practical checklists and rules of thumb. Due to a lack of structured training in academic and technical institutions, engineers and pipe designers today may understand various computer software programs but lack the fundamental understanding and implementation of how to lay out process plants and run piping correctly in the oil and gas industry. Starting with basic terms, codes and basis for selection, the book focuses on each piece of equipment, such as pumps, towers, underground piping, pipe sizes and supports, then goes on to cover piping stress analysis and the daily needed calculations to use on the job. Delivers a practical guide to pipe supports, structures and hangers available in one go-to source Includes information on stress analysis basics, quick checks, pipe sizing and pressure drop Ensures compliance with the latest piping and plant layout codes and complies with worldwide risk management legislation and HSE Focuses on each piece of equipment, such as pumps, towers, underground piping, pipe sizes and supports Covers piping stress analysis and the daily needed calculations to use on the job

* Useful to engineers in any industry * Extensive references provided throughout * Comprehensive range of topics covered * Written with practical situations in mind A plant engineer is responsible for a wide range of industrial activities, and may work in any industry. The breadth of knowledge required by such professionals is so wide that previous books addressing plant engineering have either been limited to certain subjects or cursory in their treatment of topics. The Plant Engineer's Reference Book is the first volume to offer complete coverage of subjects of interest to the plant engineer. This reference work provides a primary source of information for the plant engineer. Subjects include selection of a suitable site for a factory and provision of basic facilities (including boilers, electrical systems, water, HVAC systems, pumping systems and floors and finishes). Detailed chapters deal with basic issues such as lubrication, corrosion, energy conservation, maintenance and materials handling as well as environmental considerations, insurance matters and financial concerns. The authors chosen to contribute to the book are experts in their various fields. The Editor has experience of a wide range of operations in the UK, other European countries, the USA, and elsewhere in the world. Produced with the backing of the Institution of Plant Engineers, this work is the primary source of information for plant engineers in any industry worldwide.

Civil Engineer's Reference Book, Fourth Edition provides civil engineers with reports on design and construction practices in the UK and overseas. It gives a concise presentation of theory and practice in the many branches of a civil engineer's profession and it enables them to study a subject in greater depth. The book discusses some improvements in earlier practices, for example in surveying, geotechnics, water management, project management, underwater working, and the control and use of materials. Other changes covered are from the evolving needs of clients for almost all forms of construction, maintenance

and repair. Another major change is the introduction of new national and Euro-codes based on limit state design, covering most aspects of structural engineering. The fourth edition incorporates these advances and, at the same time, gives greater prominence to the special problems relating to work overseas, with differing client requirements and climatic conditions. Chapters 1 to 10 provide engineers, at all levels of development, with 'lecture notes' on the basic theories of civil engineering. Chapters 11 to 44 cover the practice of design and construction in many of the fields of civil engineering. Civil engineers, architects, lawyers, mechanical engineers, insurers, clients, and students of civil engineering will find benefit in the use of this text.

Industrial Machinery Repair provides a practical reference for practicing plant engineers, maintenance supervisors, physical plant supervisors and mechanical maintenance technicians. It focuses on the skills needed to select, install and maintain electro-mechanical equipment in a typical industrial plant or facility. The authors focus on "Best Maintenance Repair Practices" necessary for maintenance personnel to keep equipment operating at peak reliability and companies functioning more profitably through reduced maintenance costs and increased productivity and capacity. A number of surveys conducted in industries throughout the United States have found that 70% of equipment failures are self-induced. If the principles and techniques in this book are followed, it will result in a serious reduction in "self induced failures". In the pocketbook format, this reference material can be directly used on the plant floor to aid in effectively performing day-to-day duties. Data is presented in a concise, easily understandable format to facilitate use in the adverse conditions associated with the plant floor. Each subject is reduced to its simplest terms so that it will be suitable for the broadest range of users. Since this book is not specific to any one type of industrial plant and is useful in any type of facility. The new standard reference book for industrial and mechanical trades Accessible pocketbook format facilitates on-the-job use Suitable for all types of plant facilities

Component failures result from a combination of factors involving materials science, mechanics, thermodynamics, corrosion, and tribology. With the right guidance, you don't have to be an authority in all of these areas to become skilled at diagnosing and preventing failures. Based on the author's more than thirty years of experience, *Practical Plant Failure Analysis: A Guide to Understanding Machinery Deterioration and Improving Equipment Reliability* is a down-to-earth guide to improving machinery maintenance and reliability. Illustrated with hundreds of diagrams and photographs, this book examines... · When and how to conduct a physical failure analysis · Basic material properties including heat treating mechanisms, work hardening, and the effects of temperature changes on material properties · The differences in appearance between ductile overload, brittle overload, and fatigue failures · High cycle fatigue and how to differentiate between high stress concentrations and high operating stresses · Low cycle fatigue and unusual fatigue situations · Lubrication and its

influence on the three basic bearing designs - Ball and roller bearings, gears, fasteners, V-belts, and synchronous belts Taking a detailed and systematic approach, Practical Plant Failure Analysis thoroughly explains the four major failure mechanisms—wear, corrosion, overload, and fatigue—as well as how to identify them. The author clearly identifies how these mechanisms appear in various components and supplies convenient charts that demonstrate how to identify the specific causes of failure.

The Best On-the-Job Guide to Industrial Plant Equipment and Systems This practical, one-of-a-kind field manual explains how equipment in industrial facilities operates and covers all aspects of commissioning relevant to engineers and project managers. **Plant Equipment and Maintenance Engineering Handbook** contains a data log of all major industrial and power plant components, describes how they function, and includes rules of thumb for operation. Hundreds of handy reference materials, such as calculations and tables, plus a comprehensive listing of electrical parts with common supplier nomenclature are also included in this time-saving resource. **FEATURES DETAILED COVERAGE OF:**

Compressors * Air conditioning * Ash handling * Bearings and lubrication * Boilers * Chemical cleaning and Flushing * Condensers and circulating water systems * Controls * Conveyor systems * Cooling towers * Corrosion Deaerators * Diesel and gas turbines * Electrical * Fans * Fire protection * Fuels and combustion * Piping * Pumps Turbines * Vibration * Water treatment

Physical Plant Equipment Fundamentals un-complicates the care and repair of common plant equipment--providing direction to mechanics and electricians, furthering their base understanding through referenced examples. It addresses many of the knowledge gaps of the untrained and/or inexperienced maintenance mechanic, but both fledgling and journeyman level repair personnel can benefit from the instruction and advice it offers The book is organized into four sections: **Essential Plant Systems and Equipment; Associated Accessories and Mechanisms; Operations and Maintenance Support, and Plant Engineering Principles and Norms.**

This book provides succinct guidance on the management of the maintenance of construction plant, bringing together information which is only currently found dispersed amongst other publications. Topics covered include: costs of maintenance; condition-based monitoring techniques; root cause failure analysis; health and safety; electronic documentation and record keeping; and directions for future research. Where appropriate, standard charts and reports - which can be adapted and used by the reader - are included. Chapters include: introduction to construction plant; the need to maintain construction plant and equipment; the costs of plant ownership; predictive and fixed time to maintenance strategies; condition based predictive maintenance techniques; CBPM: uses oil analysis; proactive maintenance; safety training and plant operators' procedures; record keeping and the application of information; technology.

Root Cause Failure Analysis Provides the knowledge and failure analysis skills necessary for

preventing and investigating process equipment failures Process equipment and piping systems are essential for plant availability and performance. Regularly exposed to hazardous service conditions and damage mechanisms, these critical plant assets can result in major failures if not effectively monitored and assessed—potentially causing serious injuries and significant business losses. When used proactively, Root Cause Failure Analysis (RCFA) helps reliability engineers inspect the process equipment and piping system before any abnormal conditions occur. RCFA is equally important after a failure happens: it determines the impact of a failure, helps control the resultant damage, and identifies the steps for preventing future problems. Root Cause Failure Analysis: A Guide to Improve Plant Reliability offers readers clear understanding of degradation mechanisms of process equipment and the concepts needed to perform industrial RCFA investigations. This comprehensive resource describes the methodology of RCFA and provides multiple techniques and industry practices for identifying, predicting, and evaluating equipment failures. Divided into two parts, the text first introduces Root Cause Analysis, explains the failure analysis process, and discusses the management of both human and latent error. The second part focuses on failure analysis of various components such as bolted joints, mechanical seals, steam traps, gearboxes, bearings, couplings, pumps, and compressors. This authoritative volume: Illustrates how failures are associated with part integrity, a complete system, or the execution of an engineering process Describes how proper design, operation, and maintenance of the equipment help to enhance their reliability Covers analysis techniques and industry practices including 5-Why RCFA, fault tree analysis, Pareto charts, and Ishikawa diagrams Features a detailed case study of process plant machinery and a chapter on proactive measures for avoiding failures Bridging the gap between engineering education and practical application, Root Cause Failure Analysis: A Guide to Improve Plant Reliability is an important reference and guide for industrial professionals, including process plant engineers, planning managers, operation and maintenance engineers, process designers, chemical engineers, and instrument engineers. It is also a valuable text for researchers, instructors, and students in relevant areas of engineering and science.

Generations of engineers and managers have turned to this popular handbook for expert guidance on maintenance for all types of facilities, including industrial plants, power generating stations, refineries, schools, hospitals, and office buildings. Now revised and updated with 40% new material, the Fifth Edition offers you detailed information on every aspect of maintenance engineering - from new technical advances to maintaining the latest machinery. You'll find practical advice from 55 specialists on the organization and management of the maintenance function ... establishing costs and controls ... maintenance of plant facilities ... sanitation and housekeeping ... maintenance of mechanical and electrical equipment ... and maintenance of service equipment. The Fifth Edition also discusses new ways of using computers to manage maintenance procedures for machinery, physical plant, and fixed support service - and presents all-new material on lubrication, instruments and vibration, and chemical corrosion control and cleaning. Whether you're a plant engineer, facilities manager, or maintenance engineer, this updated handbook will give you the on-the-job information and skills needed to solve virtually any maintenance problem!

The Gas Turbine Engineering Handbook has been the standard for engineers involved in the design, selection, and operation of gas turbines. This revision includes new case histories, the latest techniques, and new designs to comply with recently passed legislation. By keeping the book up to date with new, emerging topics, Boyce ensures that this book will remain the standard and most widely used book in this field. The new Third Edition of the Gas Turbine Engineering Hand Book updates the book to cover the new generation of Advanced gas Turbines. It examines the benefit and some of the major problems that have been encountered by these new turbines. The book keeps abreast of the environmental changes and the

industries answer to these new regulations. A new chapter on case histories has been added to enable the engineer in the field to keep abreast of problems that are being encountered and the solutions that have resulted in solving them. Comprehensive treatment of Gas Turbines from Design to Operation and Maintenance. In depth treatment of Compressors with emphasis on surge, rotating stall, and choke; Combustors with emphasis on Dry Low NOx Combustors; and Turbines with emphasis on Metallurgy and new cooling schemes. An excellent introductory book for the student and field engineers A special maintenance section dealing with the advanced gas turbines, and special diagnostic charts have been provided that will enable the reader to troubleshoot problems he encounters in the field The third edition consists of many Case Histories of Gas Turbine problems. This should enable the field engineer to avoid some of these same generic problems

One of the most critical requirements for safe and reliable nuclear power plant operations is the availability of competent maintenance personnel. However, just as the nuclear power industry is experiencing a renaissance, it is also experiencing an exodus of seasoned maintenance professionals due to retirement. The perfect guide for engineers just entering the field or experienced maintenance supervisors who need to keep abreast of the latest industry best practices, *Nuclear Power Plant Maintenance: Mechanical Systems, Equipment and Safety* covers the most common issues faced in day-to-day operations and provides practical, technically proven solutions. The book also explains how to navigate the various maintenance codes, standards and regulations for the nuclear power industry. Discusses 50 common issues faced by engineers in the nuclear power plant field Provides advice for complying with international codes and standards (including ASME) Describes safety classification for systems and components Includes case studies to clearly explain the lessons learned over decades in the nuclear power industry

In the *Standard Handbook of Plant Engineering, Second Edition*, Robert C. Rosaler and 70 other industry experts take you on an exhaustive tour of the basic plant facility, plant operation equipment and the all-important maintenance function-giving you the hands-on skill and essential technical data you need to keep your plant running smoothly. You get complete, up-to-the-minute details on: In-plant prime power generation and cogeneration; Heating, ventilating and air conditioning; Water sources, use and disposition; Mechanical power transmission; Instrumentation and automatic control; Pollution control and waste disposal; Plant safety and sanitation; Energy conservation; Lubricants and lubrication systems. From its origins in the malachite mines of ancient Egypt, mining has grown to become a global industry which employs many hundreds of thousands of people. Today, the mining industry makes use of various types of complex and sophisticated equipment, for which reliability, maintainability and safety has become an important issue. *Mining Equipment Reliability, Maintainability and Safety* is the first book to cover these three topics in a single volume. *Mining Equipment Reliability, Maintainability and Safety* will be useful to a range of individuals from administrators and engineering professionals working in the mining industry to students, researchers and instructors in mining engineering, as well as design engineers and safety professionals. All topics covered in the book are treated in such a manner that the reader requires no previous knowledge to understand the contents. Examples, solutions and test problems are also included to aid reader comprehension.

The *Chemical and Process Plant Commissioning Handbook*, winner of the 2012 Basil Brennan Medal from the Institution of Chemical Engineers, is a guide to converting a newly constructed plant or equipment into a fully integrated and operational process unit. Good commissioning is based on a disciplined, systematic and proven methodology and approach that achieve results in the safest, most efficient, cost effective and timely manner. The book is supported by detailed, proven and effective commission templates, plus extensive commissioning scenarios that enable the reader to learn the context of good commissioning practice from an

experienced commissioning manager. It focuses on the critical safety assessment and inspection regimes necessary to ensure that new plants are compliant with OSHA and environmental requirements. Martin Killcross has brought together the theory of textbooks and technical information obtained from sales literature, in order to provide engineers with what they need to know before initiating talks with vendors regarding equipment selection. Unique information from a respected, global commissioning manager: delivers the know-how to succeed for anyone commissioning new plant or equipment Comes with online commissioning process templates that make this title a working tool kit as well as a key reference Extensive examples of successful commissioning processes with step-by-step guidance enable readers to understand the function and performance of the wide range of tasks required in the commissioning process

This second edition of An Introduction to Predictive Maintenance helps plant, process, maintenance and reliability managers and engineers to develop and implement a comprehensive maintenance management program, providing proven strategies for regularly monitoring critical process equipment and systems, predicting machine failures, and scheduling maintenance accordingly. Since the publication of the first edition in 1990, there have been many changes in both technology and methodology, including financial implications, the role of a maintenance organization, predictive maintenance techniques, various analyses, and maintenance of the program itself. This revision includes a complete update of the applicable chapters from the first edition as well as six additional chapters outlining the most recent information available. Having already been implemented and maintained successfully in hundreds of manufacturing and process plants worldwide, the practices detailed in this second edition of An Introduction to Predictive Maintenance will save plants and corporations, as well as U.S. industry as a whole, billions of dollars by minimizing unexpected equipment failures and its resultant high maintenance cost while increasing productivity. A comprehensive introduction to a system of monitoring critical industrial equipment Optimize the availability of process machinery and greatly reduce the cost of maintenance Provides the means to improve product quality, productivity and profitability of manufacturing and production plants

Stay Up to Date on the Latest Issues in Maintenance Engineering The most comprehensive resource of its kind, Maintenance Engineering Handbook has long been a staple for engineers, managers, and technicians seeking current advice on everything from tools and techniques to planning and scheduling. This brand-new edition brings you up to date on the most pertinent aspects of identifying and repairing faulty equipment; such dated subjects as sanitation and housekeeping have been removed. Maintenance Engineering Handbook has been advising plant and facility professionals for more than 50 years. Whether you're new to the profession or a practiced veteran, this updated edition is an absolute necessity. New and updated sections include: Belt Drives, provided by the Gates Corporation Repair and Maintenance Cost Estimation Ventilation Fans and Exhaust Systems 10 New Chapters on Maintenance of Mechanical Equipment Inside: • Organization and Management of the Maintenance Function • Maintenance Practices • Engineering and Analysis Tools • Maintenance of Facilities and Equipment • Maintenance of Mechanical Equipment • Maintenance of Electrical Equipment • Instrumentation and Reliability Tools • Lubrication • Maintenance Welding • Chemical Corrosion Control and Cleaning

Maximize your company's energy output while ensuring the reliability and longevity of your industrial electrical equipment! Everything you need for selection, applications, operations, diagnostic testing, troubleshooting and maintenance for all capital equipment placed firmly in your grasp. Keeping your equipment running efficiently and smoothly could make the difference between profit and loss. Electrical Equipment Handbook: Troubleshooting and Maintenance provides you with the state-of-the-art information for achieving the highest performance from your transformers, motors, speed drives, generator, rectifiers, and inverters.

With this book in hand you'll understand various diagnostic testing methods and inspection techniques as well as advance fault detection techniques critical components and common failure modes. This handbook will answer all your questions about industrial electrical equipment. In *Electrical Equipment Handbook: Troubleshooting and Maintenance*, you will: Learn about the various types of transformers, motors, variable speed drives, generators, rectifiers, inverters, and uninterruptible power systems. Understand diagnostic testing and inspection, advanced fault detection techniques, critical components, and common failure modes. Study selection criteria, commissioning requirements, predictive and preventive maintenance, reliability, testing and cost discover the maintenance required to minimize their operating cost and maximize their efficiency, reliability and longevity.

No matter which industry a company is a part of, its profitability, like its products, is driven by the reliability and performance of its plant(s). The fundamentals for maintenance found in this volume are applicable to a multitude of industries: power, process, materials, manufacturing, transportation, communication, and many others. This book shows the engineer how to select, install, maintain, and troubleshoot critical plant machinery, equipment, and systems. NEW to this edition: New material includes a chapter on inspections, providing practical guidelines for effective visual inspections, the key to effective preventive maintenance. Also included in the revision will be multiple chapters on equipment, such as pumps, compressors, and fans. Provides practical knowledge about plant machinery, equipment, and systems for the new hire or the veteran engineer Covers a wide array of topics, from shaft alignment and bearings to rotor balancing and flexible intermediate drives Delivers must-have information to the engineer which he/she will use on a daily basis, in day-to-day activities, that will affect the reliability and profitability of the plant

For nearly 70 years, *Steam Plant Operation* has been the definitive reference for system design to installation, operational features, expert maintenance and repairs. A classic reference for understanding power plant design and operation, this book has assisted more operators to pass licensing exams than any other text. Packed with illustrations and fundamental descriptions, *Steam Plant Operation* keeps the engineer or plant operator current for the safe operation, expert guidance on design of various systems and help with every aspect of steam plant operation.

Of the more than \$300 billion spent on plant maintenance and operations, U.S. industry spends as much as 80 percent of this amount to correct chronic failures of machines, systems, and people. With machines and systems becoming increasingly complex, this problem can only worsen, and there is a clear and pressing need to establish comprehensive equi

Petrochemical Machinery Insights is a priceless collection of solutions and advice from Heinz Bloch on a broad range of equipment management themes, from wear to warranty issues, organizational problems and oil mist lubrication, and professional growth and pre-purchase of machinery. The author draws on his industry experience to hone in on important problems that do not get addressed in other books, providing actionable details that engineers can use.

Mechanical, reliability, and process engineers will find this book the next best thing to having Heinz Bloch on speed dial. Focuses on pieces of hard-won experience from the industry that are rarely included in other books Presents not just a guide to technical problems, but also to crucial themes in management and organization Includes an informal and honest style, making author Heinz Bloch's 40 years of experience accessible to a broad audience of readers Contains a unifying theme that successful asset management requires the separation of application and implementation details

Process Plant Machinery provides the mechanical, chemical or plant engineer with the information needed to choose equipment best suited for a particular process, to determine optimum efficiency, and to conduct basic troubleshooting and maintenance procedures.

Process Plant Machinery is a unique single-source reference for engineers, managers and

technical personnel who need to acquire an understanding of the machinery used in modern process plants: prime movers and power transmission machines; pumping equipment; gas compression machinery; and mixing, conveying, and separation equipment. Starting with an overview of each class, the book quickly leads the reader through practical applications and size considerations into profusely illustrated component descriptions. Where necessary, standard theory is expertly explained in shortcut formulas and graphs. Maintainability and vulnerability concerns are dealt with as well. Fully updated with all new equipment available

Comprehensive Coverage Multi-industry relevance

To be able to compete successfully both at national and international levels, production systems and equipment must perform at levels not even thinkable a decade ago.

Requirements for increased product quality, reduced throughput time and enhanced operating effectiveness within a rapidly changing customer demand environment continue to demand a high maintenance performance. In some cases, maintenance is required to increase operational effectiveness and revenues and customer satisfaction while reducing capital, operating and support costs. This may be the largest challenge facing production enterprises these days. For this, maintenance strategy is required to be aligned with the production logistics and also to keep updated with the current best practices. Maintenance has become a multidisciplinary activity and one may come across situations in which maintenance is the responsibility of people whose training is not engineering. This handbook aims to assist at different levels of understanding whether the manager is an engineer, a production manager, an experienced maintenance practitioner or a beginner. Topics selected to be included in this handbook cover a wide range of issues in the area of maintenance management and engineering to cater for all those interested in maintenance whether practitioners or researchers. This handbook is divided into 6 parts and contains 26 chapters covering a wide range of topics related to maintenance management and engineering.

Plant Design and Operations provides practical guidance on the design, operation, and maintenance of process facilities. The book is based on years of hands-on experience gathered during the design and operation of a wide range of facilities in many different types of industry including chemicals, refining, offshore oil and gas, and pipelines. The book helps managers, engineers, operators, and maintenance specialists with advice and guidance that can be used right away in working situations. Each chapter provides information and guidance that can be used immediately. For example, the chapter on Energy Control Procedures describes seven levels of positive isolation — ranging from a closed block valve all the way to double block and bleed with line break. The Safety in Design chapter describes topics such as area classification, fire protection, stairways and platforms, fixed ladders, emergency showers, lighting, and alarms. Other areas covered in detail by the book include security, equipment, and transportation. A logical, practical guide to maintenance task organization is provided, from conducting a Job Hazards Analysis to the issue of a work permit, and to the shutdown and isolation of equipment. Common hazards are covered in detail, including flow problems, high pressure, corrosion, power failure, and many more. Provides information to managers, engineers, operators and maintenance personnel which is immediately applicable to their operations

Supported by useful, real-world examples and experience from a wide range of facilities and industries Includes guidance on occupational health and safety,

industrial hygiene and personal protective equipment

The Most Complete, Current Guide to Every Aspect of Maintenance Engineering
Extensively updated to cover the latest technologies and methods, Maintenance Engineering Handbook, Eighth Edition offers in-depth details on identifying and repairing faulty equipment. This definitive resource focuses on proven best practices for maintenance, repair, and overhaul (MRO), inventory management, root-cause analysis, and performance management. This thoroughly revised edition contains new chapters on: Reliability-based maintenance Preventive maintenance Sustaining maintenance Ultrasonics Operating dynamics Simplified failure modes and effects analysis Criticality analysis Process and value-stream mapping Featuring contributions from noted experts in the field, this authoritative reference will help you to successfully reduce excessive downtime and high maintenance costs by detecting and mitigating repetitive failures. Comprehensive coverage of: Organization and management of the maintenance function * Best practices for maintenance and predictive maintenance * Engineering and analysis tools * Maintenance of mechanical, electrical, and facilities equipment
THE DEFINITIVE GUIDE TO SELECTING, OPERATING, AND MAINTAINING POWER PLANT EQUIPMENT Power Plant Equipment Operation and Maintenance Guide provides detailed coverage of different types of power plants such as modern co-generation, combined-cycle, and integrated gasification combined cycle (IGCC) plants. The book describes the design, selection, operation, maintenance, and economics of all these power plants. The best available power enhancement options are discussed, including duct burners, evaporative cooling, inlet-air chilling, absorption chilling, steam and water injection, and peak firing. This in-depth resource addresses the sizing, selection, calculations, operation, diagnostic testing, troubleshooting, maintenance, and refurbishment of all power plant equipment, including steam turbines, steam generators, boilers, condensers, heat exchangers, gas turbines, compressors, pumps, advanced sealing mechanisms, magnetic bearings, and advanced generators. Coverage includes: Methods for enhancing the reliability and maintainability of all power plants Economic analysis of modern co-generation and combined-cycle plants Selection of the best emission-reduction method for power plants Preventive and predictive maintenance required for power plants Gas turbine applications in power plants, protective systems, and tests
Providing both sophisticated and simplified solutions to facility maintenance problems for plant engineers, facilities engineers and managers, and maintenance engineers, this revised and updated fifth edition discusses every aspect of maintenance engineering from new technical advances to maintaining new machinery. All kinds of facilities are described, including generating plants, refineries, hospitals, schools and universities, and office buildings. The handbook also includes effective ways to use computers to manage maintenance procedures for machinery, physical plants and fixed support service.

“Process Plant Equipment Book is another great publication from Wiley as a

reference book for final year students as well as those who will work or are working in chemical production plants and refinery..." -Associate Prof. Dr. Ramli Mat, Deputy Dean (Academic), Faculty of Chemical Engineering, Universiti Teknologi Malaysia "...give[s] readers access to both fundamental information on process plant equipment and to practical ideas, best practices and experiences of highly successful engineers from around the world... The book is illustrated throughout with numerous black & white photos and diagrams and also contains case studies demonstrating how actual process plants have implemented the tools and techniques discussed in the book. An extensive list of references enables readers to explore each individual topic in greater depth..." -Stainless Steel World and Valve World, November 2012 Discover how to optimize process plant equipment, from selection to operation to troubleshooting From energy to pharmaceuticals to food, the world depends on processing plants to manufacture the products that enable people to survive and flourish. With this book as their guide, readers have the information and practical guidelines needed to select, operate, maintain, control, and troubleshoot process plant equipment so that it is efficient, cost-effective, and reliable throughout its lifetime. Following the authors' careful explanations and instructions, readers will find that they are better able to reduce downtime and unscheduled shutdowns, streamline operations, and maximize the service life of processing equipment. Process Plant Equipment: Operation, Control, and Reliability is divided into three sections: Section One: Process Equipment Operations covers such key equipment as valves, pumps, cooling towers, conveyors, and storage tanks Section Two: Process Plant Reliability sets forth a variety of tested and proven tools and methods to assess and ensure the reliability and mechanical integrity of process equipment, including failure analysis, Fitness-for-Service assessment, engineering economics for chemical processes, and process component function and performance criteria Section Three: Process Measurement, Control, and Modeling examines flow meters, process control, and process modeling and simulation Throughout the book, numerous photos and diagrams illustrate the operation and control of key process equipment. There are also case studies demonstrating how actual process plants have implemented the tools and techniques discussed in the book. At the end of each chapter, an extensive list of references enables readers to explore each individual topic in greater depth. In summary, this text offers students, process engineers, and plant managers the expertise and technical support needed to streamline and optimize the operation of process plant equipment, from its initial selection to operations to troubleshooting. A practical treatment of power system design within the oil, gas, petrochemical and offshore industries. These have significantly different characteristics to large-scale power generation and long distance public utility industries. Developed from a series of lectures on electrical power systems given to oil company staff and university students, Sheldrake's work provides a careful balance between sufficient mathematical theory and comprehensive practical application

knowledge. Features of the text include: Comprehensive handbook detailing the application of electrical engineering to the oil, gas and petrochemical industries
Practical guidance to the electrical systems equipment used on off-shore production platforms, drilling rigs, pipelines, refineries and chemical plants
Summaries of the necessary theories behind the design together with practical guidance on selecting the correct electrical equipment and systems required
Presents numerous 'rule of thumb' examples enabling quick and accurate estimates to be made
Provides worked examples to demonstrate the topic with practical parameters and data
Each chapter contains initial revision and reference sections prior to concentrating on the practical aspects of power engineering including the use of computer modelling
Offers numerous references to other texts, published papers and international standards for guidance and as sources of further reading material
Presents over 35 years of experience in one self-contained reference
Comprehensive appendices include lists of abbreviations in common use, relevant international standards and conversion factors for units of measure
An essential reference for electrical engineering designers, operations and maintenance engineers and technicians.
Many readers already regard the Maintenance Planning and Scheduling Handbook as the chief authority for establishing effective maintenance planning and scheduling in the real world. The second edition adds new sections and further develops many existing discussions to make the handbook more comprehensive and helpful. In addition to practical observations and tips on such topics as creating a weekly schedule, staging parts and tools, and daily scheduling, this second edition features a greatly expanded CMMS appendix which includes discussion of critical cautions for implementation, patches, major upgrades, testing, training, and interfaces with other company software. Readers will also find a timely appendix devoted to judging the potential benefits and risks of outsourcing plant work. A new appendix provides guidance on the "people side" of maintenance planning and work execution. The second edition also has added a detailed aids and barriers analysis that improves the appendix on setting up a planning group. The new edition also features "cause maps" illustrating problems with a priority systems and schedule compliance. These improvements and more continue to make the Maintenance Planning and Scheduling Handbook a maintenance classic.

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